



(Formerly known as Geo Chem Laboratories Pvt Ltd.)

REPORT NO.: CPSGGF02404745

DATED: 09 APR 2024

TEST REPORT

ORIGINAL PHOTO OF THE SUBMITTED SAMPLE



| OVERALL STATUS | |
|----------------|---|
| PASS | X |
| FAIL | |
| DATA | |

APPLICANT : **SG EXPORTS**
CONTACT PERSON : MR. MOHMMAD IMRAN
ADDRESS : D1, D-6, D-195, D-196, D-197, D-198, D-232 & D-233
EPIP SITE-V KASNA GREATER NOIDA – 201306 (U.P)
SAMPLE NOT DRAWN BY COTECNA INSPECTION INDIA PVT LTD
SAMPLE DESCRIPTION : THE SUBMITTED SAMPLE IS 09 PAIR SAFETY FOOTWEAR.
ARTICLE NO. : DESIGN-A: ZEE-OMEGA
COLOR : BROWN
SIZE RANGE : 35-49
CATEGORY : S3L ESD HI CI SR , EN ISO 20345:2022
BRAND : ZECCHIN
MODEL : OMEGA
LAST : 443
MOULD : VOO1
TOECAP : 200 J -COMPOSITE TOE
UPPER : LEATHER (1.8-2.0 MM)
VAMP LINING : NON WOVEN -270 GSM
QUARTER LINING : GOAT LEATHER LINING (1.1 MM)
SEAT REGION LINING : NON WOVEN 300 GSM-BLACK
INSOLE : KEVLAR
INSOCK : PU SOCKS FABRIC LAMINATED
OUTSOLE : PU-DOUBLE DENSITY
PENETRATION INSERT : KEVLAR
END USE : SAFETY FOOTWEAR
SAMPLE RECEIVED DATE : 31 JAN 2024
TESTING PERIOD : 31 JAN 2024 TO 09 APRIL 2024

| S. NO. | TEST CONDUCTED | PASS | FAIL | DATA | COMMENT |
|--------|--|------|------|------|---------|
| 1. | DESIGN: HEIGHT OF UPPER | X | | | |
| 2. | HEEL AREA | X | | | |
| 3. | CONSTRUCTION | X | | | |
| 4. | UPPER/ OUTSOLE BOND STRENGTH | X | | | |
| 5. | ERGONOMIC FEATURES | X | | | |
| 6. | UPPER - GENERAL | X | | | |
| 7. | TEAR STRENGTH - UPPER LEATHER | X | | | |
| 8. | WATER VAPOUR PERMEABILITY AND COEFFICIENT - UPPER LEATHER | X | | | |
| 9. | PH VALUE - UPPER / TONGUE/ COLLAR LEATHER | X | | | |
| 10. | CHROMIUM VI- UPPER / TONGUE/ COLLAR LEATHER | X | | | |
| 11. | TEAR STRENGTH - VAMP LINING | X | | | |
| 12. | ABRASION RESISTANCE - VAMP LINING | X | | | |
| 13. | WATER VAPOUR PERMEABILITY AND COEFFICIENT - VAMP LINING | X | | | |
| 14. | TEAR STRENGTH - QUARTER LINING | X | | | |
| 15. | ABRASION RESISTANCE - QUARTER LINING | X | | | |
| 16. | WATER VAPOUR PERMEABILITY AND COEFFICIENT - QUARTER LINING | X | | | |
| 17. | ABRASION RESISTANCE - COLLAR LEATHER | X | | | |
| 18. | COLD INSULATION OF OUTSOLE COMPLEX | X | | | |
| 19. | HEAT INSULATION OF OUTSOLE COMPLEX | X | | | |
| 20. | WATER PENETRATION & ABSORPTION - UPPER LEATHER | X | | | |
| 21. | RESISTANCE TO FUEL OIL - OUTSOLE | X | | | |
| 22. | AZO DYES | X | | | |

Remark- (1) The sample was conditioned and tested in environmental conditions Temperature $23\pm 2^{\circ}\text{C}$ and Relative Humidity $50\pm 2\%$.

(2) Statement of conformity is based on simple acceptance criteria without taking measurement uncertainty into account unless otherwise requested in writing.

(3) Test specification for the testing has been provided by the applicant.

(4) The result relates only to the sample tested.

For and on behalf of
Cotecna Inspection India Pvt Ltd



Anirudh Sharma
AGM: Leather, Footwear & PPE)
Authorized Signatory

For and on behalf of
Cotecna Inspection India Pvt Ltd



Dr. Shobhit Shrivastav
Lab Manager (Chemical & Analytical)
Authorized Signatory

Test result is drawn according to the kind and extent tests performed.

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RESULTS

| S.NO. | TEST NAME | TEST METHOD | SIZE:35 | SIZE:42 | SIZE:49 | REQUIREMENT |
|-------|---|---|---|-----------------------------|-----------------------------|---|
| 1 | DESIGN: HEIGHT OF UPPER | (BS EN ISO 20345:2022 CLAUSE 5.2.2) | DESIGN A 66 MM | DESIGN A 84 MM | DESIGN A 91 MM | DESIGN A SIZE 36 AND Below <103 MM SIZE 41 AND 42: <113 MM SIZE 45 AND ABOVE: <121 MM |
| 2 | HEEL AREA | (BS EN ISO 20345:2022 CLAUSE 5.2.3) | REQUIREMENT MEET | REQUIREMENT MEET | REQUIREMENT MEET | THE HEEL AREA SHALL BE CLOSED |
| 3 | CONSTRUCTION | (BS EN ISO 20345:2022 CLAUSE 5.3.1.1) | REQUIREMENT MEET | REQUIREMENT MEET | REQUIREMENT MEET | INSOLE SHALL BE PRESENT IN SUCH A WAY THAT IT CANNOT BE REMOVED WITHOUT DAMAGING THE FOOTWEAR. |
| 4 | UPPER/ OUTSOLE BOND STRENGTH | (BS EN ISO 20345:2022 CLAUSE 5.3.1.2) | 4.1* N/mm | 4.4* N/mm | 4.3* N/mm | 3.0* N/mm (Min.) |
| | | | REMARK: *= TEARING OF SOLE MATERIAL OBSERVED | | | |
| | ERGONOMIC FEATURES | (BS EN ISO 20345:2022 CLAUSE 5.3.4) | DESIGN A YES | DESIGN A YES | DESIGN A YES | ALL ANSWERS TO THE QUESTIONNAIRE SHALL BE POSITIVE |
| 5 | <p>REMARK: YES = ALL THE ANSWERS ARE POSITIVE IN THE QUESTIONNAIRE AS BELOW: QUESTION 1: IS THE INSIDE SURFACE OF THE FOOTWEAR FREE FROM ROUGH, SHARP, OR HARD AREAS THAT CAUSED YOU IRRITATION OR INJURY? QUESTION 2: IS THE FOOTWEAR FREE OF FEATURES THAT CONSIDER T MAKE WEARING THE FOOTWEAR HAZARDOUS? QUESTION 3: CAN THE FASTENING BE ADEQUATELY ADJUSTED (IT NECESSARY)? QUESTION 4: CAN THE FOLLOWING ACTIVITIES BE PERFORMED WITHOUT PROBLEMS: 4.1. WALKING, 4.2. CLIMBING STAIRS, 4.3. KNEELING/CRUNCHING DOWN.</p> | | | | | |
| 6 | UPPER - GENERAL | (BS EN ISO 20345:2022 CLAUSE 5.4.1.1) | >113 MM | >123 MM | >131 MM | DESIGN A MINIMUM HEIGHT SIZE 36 AND BELOW 113 MM SIZE 41 AND 42: 123 MM SIZE 45 AND ABOVE: 131 MM |
| 7 | TEAR STRENGTH UPPER / TONGUE/ COLLAR LEATHER | (BS EN ISO 20345:2022 CLAUSE 5.4.3/5.5.2/5.6.2) | 290 N | 302 N | 306 N | UPPER MATERIAL FOR LEATHER MINIMUM FORCE 120 N (Min.) FOR COLLAR LEATHER: 30 N (Min.) FOR TONGUE LEATHER: 36 N (Min.) |
| 8 | WATER VAPOUR PERMEABILITY UPPER LEATHER | (BS EN ISO 20345:2022 CLAUSE 5.4.6) | 1.5 mg/(cm ² .h) | 1.4 mg/(cm ² .h) | 1.5 mg/(cm ² .h) | ≥ 0.8 mg/(cm ² .h) |
| | WATER VAPOUR COEFFICIENT UPPER LEATHER | | 17.2 mg/cm ² | 16.6 mg/cm ² | 17.3 mg/cm ² | ≥ 15 mg/cm ² |
| 9 | PH VALUE - UPPER/ TONGUE/ COLLAR LEATHER | (BS EN ISO 20345:2022 CLAUSE 5.3.6) | UPPER / TONGUE/COLLAR LEATHER SAMPLE 1: 5.55 SAMPLE 2: 5.54 | | | MIN. 3.20, IF BELOW 4.00, MAX. DIFFERENCE 0.70 |

| S.NO. | TEST NAME | TEST METHOD | SIZE:35 | SIZE:42 | SIZE:49 | REQUIREMENT |
|-------|--|-------------------------------------|--|------------------------------|------------------------------|--|
| 10 | CHROMIUM VI-UPPER/ TONGUE/ COLLAR LEATHER | (BS EN ISO 20345:2022 CLAUSE 5.3.6) | UPPER / TONGUE/COLLAR LEATHER SAMPLE 1: ND SAMPLE 2: ND Remark: ND= Not Detected, Detection limit = 1 mg/kg | | | < 3.0 mg/kg |
| 11 | TEAR STRENGTH - VAMP LINING | (BS EN ISO 20345:2022 CLAUSE 5.5.2) | 30.4 N | 32.2 N | 31.7 N | MINIMUM FORCE: 15 N FOR COATED FABRIC AND TEXTILES |
| 12 | ABRASION RESISTANCE - VAMP LINING | (BS EN ISO 20345:2022 CLAUSE 5.5.3) | DRY: NO HOLE WET: NO HOLE | DRY: NO HOLE WET: NO HOLE | DRY: NO HOLE WET: NO HOLE | DRY: THE LINING SHALL NOT DEVELOP ANY HOLES BEFORE 25,600 CYCLES. WET: THE LINING SHALL NOT DEVELOP ANY HOLES BEFORE 12,800 CYCLES. |
| 13 | WATER VAPOUR PERMEABILITY - VAMP LINING | (BS EN ISO 20345:2022 CLAUSE 5.5.4) | 41.2 mg/(cm ² ·h) | 42.2 mg/(cm ² ·h) | 40.8 mg/(cm ² ·h) | ≥ 2.0 mg/(cm ² ·h) |
| | WATER VAPOUR COEFFICIENT - VAMP LINING | | 329.8 mg/cm ² | 337.8 mg/cm ² | 326.6 mg/cm ² | ≥ 20 mg/cm ² |
| 14 | TEAR STRENGTH - QUARTER LINING | (BS EN ISO 20345:2022 CLAUSE 5.5.2) | 108.5 N | 116.5 N | 119.5 N | MINIMUM FORCE: 30 N FOR LEATHER |
| 15 | ABRASION RESISTANCE - QUARTER LINING | (BS EN ISO 20345:2022 CLAUSE 5.5.3) | DRY: NO HOLE WET: NO HOLE | DRY: NO HOLE WET: NO HOLE | DRY: NO HOLE WET: NO HOLE | DRY: THE LINING SHALL NOT DEVELOP ANY HOLES BEFORE 25,600 CYCLES. WET: THE LINING SHALL NOT DEVELOP ANY HOLES BEFORE 12,800 CYCLES. |
| 16 | WATER VAPOUR PERMEABILITY - QUARTER LINING | (BS EN ISO 20345:2022 CLAUSE 5.5.4) | 2.2 mg/(cm ² ·h) | 23.0 mg/(cm ² ·h) | 23.5 mg/(cm ² ·h) | ≥ 2.0 mg/(cm ² ·h) |
| | WATER VAPOUR COEFFICIENT - QUARTER LINING | | 176.2 mg/cm ² | 184 mg/cm ² | 188 mg/cm ² | ≥ 20 mg/cm ² |
| 17 | ABRASION RESISTANCE - COLLAR LEATHER | (BS EN ISO 20345:2022 CLAUSE 5.5.3) | DRY: NO HOLE WET: NO HOLE | DRY: NO HOLE WET: NO HOLE | DRY: NO HOLE WET: NO HOLE | DRY: THE LINING SHALL NOT DEVELOP ANY HOLES BEFORE 25,600 CYCLES. WET: THE LINING SHALL NOT DEVELOP ANY HOLES BEFORE 12,800 CYCLES. |

| S.NO. | TEST NAME | TEST METHOD | SIZE:35 | SIZE:42 | SIZE:49 | REQUIREMENT |
|-------|---|---------------------------------------|---------|---------|---------|---|
| 18 | COLD INSULATION OF OUTSOLE COMPLEX | (BS EN ISO 20345:2022 CLAUSE 6.2.3.2) | 5.5 °C | 6.5 °C | 6.5 °C | THE DECREASE TEMPERATURE SHALL NOT BE MORE THAN 10 °C |
| 19 | HEAT INSULATION OF OUTSOLE COMPLEX | (BS EN ISO 20345:2022 CLAUSE 6.2.3.1) | 17.0 °C | 16.0 °C | 16.5 °C | ≤ 22 °C |
| 20 | WATER PENETRATION - UPPER LEATHER | (BS EN ISO 20345:2022 CLAUSE 6.3) | 7.6% | 8.2% | 7.9% | 30% (Max.) |
| | WATER ABSORPTION - UPPER LEATHER | | 0.02 g | 0.03 g | 0.02 g | 0.2 g (Max.) |
| 21 | RESISTANCE TO FUEL OIL - OUTSOLE | (BS EN ISO 20345:2022 CLAUSE 6.4.2) | 1.2% | 1.4% | 1.4% | 12 % (Max.) |

| 22. AZO-DYES TEST | | | |
|---|----------|----|-------------|
| LEATHER METHOD: ISO 17234-1:2015 | | | |
| TEXTILE METHDO: EN 14362-1:2017 | | | |
| p-AMINOAZOBENZENE-§ 64 LFGB B82.09/4 AAB) | | | |
| BROWN UPPER/COLLAR/TONGUE LEATHER+ BLACK QUARTER LINING LEATHER- LEATHER METHOD | | | |
| AMINES | CAS-NO | | Requirement |
| 4-AMINOBIIPHENYL | 92-67-1 | ND | <30 ppm |
| BENZIDINE | 92-87-5 | ND | |
| 4-CHLORO-O-TOLUIDINE | 95-69-2 | ND | |
| 2-NAPHTHYLAMINE | 91-59-8 | ND | |
| O-AMINOAZOTOLUENE | 97-56-3 | ND | |
| 2-AMINO-4-NITROTOLUENE | 99-55-8 | ND | |
| P-CHLOROANILINE | 106-47-8 | ND | |
| 2,4-DIAMINOANISOLE | 615-05-4 | ND | |
| 4,4'-DIAMINODIPHENYLMETHANE | 101-77-9 | ND | |
| 3,3'-DICHLOROBENZIDINE | 91-94-1 | ND | |
| 3,3'-DIMETHOXYBENZIDINE | 119-90-4 | ND | |
| 3,3'-DIMETHYLBENZIDINE | 119-93-7 | ND | |
| 3,3'-DIMETHYL-4,4' DIAMINOBIIPHENYLMETHANE | 838-88-0 | ND | |
| p-Cresidine | 120-71-8 | ND | |
| 4,4'-Methylene-bis-(2- chloroaniline) | 101-14-4 | ND | |
| 4,4'-OXYDIANILINE | 101-80-4 | ND | |
| 4,4'-THIODIANILINE | 139-65-1 | ND | |
| O-TOLUIDINE | 95-53-4 | ND | |
| 2,4-Toluenediamine | 95-80-7 | ND | |
| 2,4,5-TRIMETHYLANILINE | 137-17-7 | ND | |
| 2-METHOXYANILINE | 90-04-0 | ND | |
| P-AMINOAZOBENZENE | 60-09-3 | ND | |
| 2,6 XYLIDIN | 87-62-7 | ND | |
| 2,4-Xylidine | 95-68-1 | ND | |
| REMARK: | | | |
| SUMMARY : PRESENCE OF CARCINOGENIC AMINES | | ND | |
| ND = NOT DETECTED, DETECTION LIMIT = 5 ppm | | | |

| BLACK ELASTIC- TEXTILE METHOD | | | |
|--|---------------|----|--------------------|
| AMINES | CAS-NO | | Requirement |
| 4-AMINOBIHENYL | 92-67-1 | ND | <30 ppm |
| BENZIDINE | 92-87-5 | ND | |
| 4-CHLORO-O-TOLUIDINE | 95-69-2 | ND | |
| 2-NAPHTHYLAMINE | 91-59-8 | ND | |
| O-AMINOAZOTOLUENE | 97-56-3 | ND | |
| 2-AMINO-4-NITROTOLUENE | 99-55-8 | ND | |
| P-CHLOROANILINE | 106-47-8 | ND | |
| 2,4-DIAMINOANISOLE | 615-05-4 | ND | |
| 4,4'-DIAMINODIPHENYLMETHANE | 101-77-9 | ND | |
| 3,3'-DICHLOBENZIDINE | 91-94-1 | ND | |
| 3,3'-DIMETHOXYBENZIDINE | 119-90-4 | ND | |
| 3,3'-DIMETHYLBENZIDINE | 119-93-7 | ND | |
| 3,3'-DIMETHYL-4,4' DIAMINOBIHENYLMETHANE | 838-88-0 | ND | |
| p-Cresidine | 120-71-8 | ND | |
| 4,4'-Methylene-bis-(2- chloroaniline) | 101-14-4 | ND | |
| 4,4'-OXYDIANILINE | 101-80-4 | ND | |
| 4,4'-THIODIANILINE | 139-65-1 | ND | |
| O-TOLUIDINE | 95-53-4 | ND | |
| 2,4-Toluenediamine | 95-80-7 | ND | |
| 2,4,5-TRIMETHYLANILINE | 137-17-7 | ND | |
| 2-METHOXYANILINE | 90-04-0 | ND | |
| P-AMINOAZOBENZENE | 60-09-3 | ND | |
| 2,6 XYLIDIN | 87-62-7 | ND | |
| 2,4-Xylidine | 95-68-1 | ND | |
| REMARK: | | | |
| SUMMARY : PRESENCE OF CARCINOGENIC AMINES | | ND | |
| ND = NOT DETECTED, DETECTION LIMIT = 5 ppm | | | |

END OF THE TEST REPORT



INTERNATIONAL TESTING CENTRE

TEST CERTIFICATE

Customer Name : SG Exports. **Test report No.** : 2K2405057
Contact person : Mr. Mohd. Imran **Date of Entry** : 04.05.2024
Address : D - 1, D-195-198, D-232 & 233, EPIP SITE- V, Kasna, Greater Noida.
Sample description: Safety Shoes **Page** : 1/1
Details : Article : Zee , Brand: Zecchin, Model : Omega, Colour : Brown
Testing period : 07.05.2024 to 13.05.2024 **Reporting date** : 14.05.2024

Laboratory Environment
Temperature 23 +/-2°C
Relative Humidity 50+/-5%

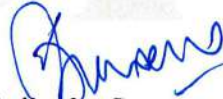
Test For Electrostatic Dissipative (ESD) (Based on EN 61340-4-3)

(Sample was preconditioned at 40°C & 12 % RH for 72 hrs & Conditioned at 23°C & 12 % RH for 72 hrs)

Value 27.5 M Ohm
Requirement 100 k Ohm to 100 M Ohm


Rajesh Mishra
(Senior Technologist)
Authorized signatory




Shailendra Saxena
(Head -Physical Laboratory)
Authorized signatory

*** END OF TEST REPORT ***

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